

## Installation Instructions

**S-5!® Warning!** Please use these products responsibly! Visit our website or contact your S-5! distributor for available load test results. The user and/or installer of these parts is responsible for all necessary engineering and design to ensure the S-5-K700 has been properly spaced and configured.

**Notice to S-5! users:** Due to the many variables involved with specific panel products, climates, snow melt phenomena and job particulars, the manufacturer cannot and does not express any opinions as to the suitability of any S-5! assembly for any specific application and assumes no liability with respect thereto. S-5! products are tested for ultimate holding strength on various profile types and materials. This information is available from the S-5! website: [www.S-5.com](http://www.S-5.com). This document is an installation guide only and the photographs and drawings herein are for the purpose of illustrating installation, tools and techniques, not system designs. Information contained within is intended to apply to the document as a whole.

**The S-5-K700 clamp is designed to fit the very distinctive roof profiles of Stramit Speed Deck Ultra®, Lysaght Klip-Lok 700 Hi-Strength®, Fielders KingKlip®, and roofing types with similar profiles.**

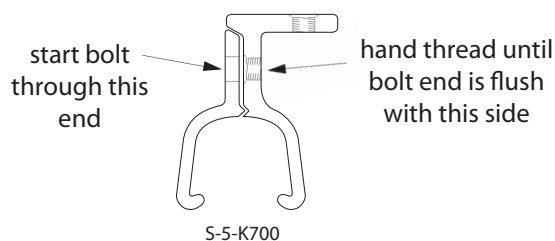
## Tools Needed

- Hand Ratchet / Electric Tool\* (13mm)
- Locking C-Clamp

**\*For time-saving tool recommendations, call S-5!**

## To Install S-5-K700:

**1)** Mate the clamp halves and start the M8 bolt. Thread bolt until the end of the bolt is just flush with the outside face of the flanged side.



**2)** Place clamp assembly over the seam and force down until clamp snaps over seam.

**3)** Position clamp appropriately on seam, then close clamp using a locking C-Clamp. Using a hand ratchet or electric tool (13mm), tighten M8 bolt until clamp is fully closed, then verify bolt tension to 160 inch pounds (13 foot pounds).

**4)** Remove locking C-Clamp. Consult the S-5! website at [www.S-5.com](http://www.S-5.com) for published data regarding holding strength.

These instructions are for use by those experienced in the trade. Always follow appropriate safety precautions and use appropriate tools.

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Products are protected by multiple U.S. and foreign patents. For published data regarding holding strength, bolt torque, patents and trademarks visit the S-5! website at [www.S-5.com](http://www.S-5.com). Copyright 2012, Metal Roof Innovations, Ltd. S-5! products are patent protected. S-5! aggressively protects its patents, trademarks and copyrights.

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