

## SECTION 07 72 53

### SNORAIL™/SNOFENCE™ SNOW GUARDS

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section Includes:
  - 1. Snow guards for metal roofs.
  - 2. Non-penetrating attachment system.

##### 1.2 RELATED SECTIONS

- A. Division 01: Administrative, procedural, and temporary work requirements apply to this section.
- B. Section 07 41 13 - Metal Roof Panels
- C. Section 07 61 00 - Sheet Metal Roofing
- D. Section 07 62 00 – Sheet Metal Flashing and Trim
- E. Section 07 72 55 - Roof Accessory Attachment System.
- F. Section 13 34 19 – Metal Building Systems

##### 1.3 REFERENCES

- A. Aluminum Association (AA) - Aluminum Standards and Data, 2003 Edition.
- B. ASTM International (ASTM):
  - 1. B85-03 - Standard Specification for Aluminum-Alloy Die Castings.
  - 2. B221-04a - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

##### 1.4 SUBMITTALS

- A. Action Submittal:
  - 1. Shop Drawings: Include roof plans showing locations of snow guards on roof and attachment details and spacing.
  - 2. Product Data:
    - a. Product description.
    - b. Construction details.
    - c. Material descriptions.
    - d. Individual component dimensions.
    - e. Finishes.
    - f. Installation instructions.
  - 3. Samples:

- a. Clamp samples.
  - b. 12-inch long cross member samples including all associated hardware.
- B. Informational Submittals:
1. Include calculation of number and location of snow guards based on designed roof snow load, roof slope, roof type, components, spacings and finish
  2. Test results: Results of product tensile load testing, issued by a recognized independent testing laboratory, showing ultimate load-to-failure value of attachment.
- C. Closeout Submittals:
1. Certification: Installer's certification that snow guard system was installed in accordance with manufacturer's instructions and approved Shop Drawings.

## 1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Manufacturer to specialize in production of Snow Guard Products of the type specified with a minimum of 20 years documented experience.
- B. Installer Qualifications: Installer to specialize in metal roof installation and installation of Snow Guard Products with a minimum of 5 years documented experience.
- C. Mockup:
1. Size: Minimum [8] [ ] feet long.
  2. Show: Snow guard attachment, cross members, and accessories.
  3. Locate [where directed.] [\_\_\_\_\_].
  4. Approved mockup may remain as part of the Work.

## 1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver components to jobsite properly packaged to provide protection during transport, delivery and handling.
- B. Store products in manufacturer's original labeled and unopened packaging in a clean and dry location, protected from potential damage, until ready for application.

## PART 2 - PRODUCTS

### 2.1 SYSTEM DESCRIPTION

- A. Attachment system to provide attachment to standing seam metal roofs:
1. With only minor dimpling of panel seams.
  2. Without penetrations through roof seams or panels.
  3. Without use of sealers or adhesives.
  4. Without voiding roof warranty.
- B. Performance Requirements: Provide snow guards to withstand exposure to the weather and environmental elements, and resist design forces without failure due to defective manufacture.
1. Loading: Design snow guard system to resist minimum in-service vector load of [ ] pounds per linear foot of eave.
  2. Factor of safety: Utilize a factor of safety  $\geq$  [2] [ ] to determine allowable loads from ultimate tested clamp tensile load values.
  3. Source Limitation: Provide snow guard system as designed and tested by the manufacturer as a complete system. Install components by the same manufacturer.

### 2.2 MANUFACTURER

- A. Acceptable Manufacturer: S-5! Metal Roof Innovations, Ltd., 8655 Table Butte Road, Colorado Springs, CO. 80908; Tel: 888-825-3432; Fax: 719-495-0045; Email: [support@s-5.com](mailto:support@s-5.com); Web: [www.s-5.com](http://www.s-5.com)
- B. Substitutions: Not permitted.

## 2.3 FENCE-TYPE SNOW RETENTION SYSTEMS FOR STANDING SEAM METAL ROOFS

- A. Basis of Design: SnoRail and SnoFence, manufactured by S-5! Metal Roof Innovations, Ltd.
  - 1. Clamps:
    - a. Manufactured from 6061-T6 aluminum extrusions conforming to ASTM B221 or aluminum castings conforming to ASTM B85 and to AA Aluminum Standards and Data.
      - 1) Clamp model: No. S-5-A and S-5-AE.
      - 2) Set screws: 300 Series stainless steel, 18-8 alloy, 3/8 inch diameter, with round nose point.
    - 1. Clamps:
      - b. Manufactured from red brass, Copper UNS Alloy No. C23000.
        - 1) Clamp model: No. S-5-B B and S-5-BE.
        - 2) Set screws: 300 Series stainless steel, 18-8 alloy, 3/8 inch diameter, with round nose point.
  - 2. Cross Members [and Posts]:
    - a. Manufactured from Type 300 Series stainless steel conforming to ASTM A581/A581M or ASTM A 582.
    - b. Provide coupler ensuring alignment and structural continuity at end joints.
  - 2. Cross Members [and Posts]:
    - c. Manufactured from brass 360 round rod, half hard temper conforming to ASTM B16.
    - d. Provide coupler ensuring alignment and structural continuity at end joints.
  - 3. Ice and Snow Clips:
    - a. Aluminum, with rubber foot, minimum 3 inches wide.
      - 1) Model: SnoClip II for standing seam heights 1" to 1.75"
      - 2) Model: SnoClip III for standing seam heights 1.75" to 3"

## PART 3- EXECUTION

### 3.1 EXAMINATION

Prior to beginning installation, verify that:

- 1. Panel seaming is complete.
- 2. Panel attachment is sufficient to withstand loads applied by snow guard system.
- 3. Installation will not impeded roof drainage.

Prior to beginning installation, verify that:

- 1. Roof attachment is sufficient to withstand loads applied by snow guard system.
- 2. Installation will not impede roof drainage.

### 3.2 PREPARATION

- 1) Clean areas to receive attachments; remove loose and foreign matter that could interfere with installation or performance.

### 3.3 INSTALLATION

A. Install system in accordance with manufacturer's instructions and approved Shop Drawings

B. SnoRail and SnoFence Snow Retention Systems

1. Place clamps at maximum 32 inches on center or as required by in-service loads.
2. Place clamps in straight, aligned rows.
3. Place both set screws on same side of clamp.
4. Tighten set screws to manufacturer's recommended torque. Randomly test set screw torque using calibrated torque wrench.
5. Use [S-5-AE] [S-5-BE] clamps in lieu of standard clamp at each end of each assembly, and at a frequency and spacing of one for each 50 feet of assembly.
6. Install SnoPosts vertically in each clamp. Use SnoPost E at all (above) "E" clamp locations.
7. Install cross members through holes in clamps and posts.
8. Install coupler at cross member end joints.
9. Tighten set screws against cross members at all "E" clamp and post locations.
10. Do not cantilever cross members more than 4 inches beyond last clamp at ends.
11. Install [one SnoClip] [two SnoClips] per panel between panel seams.

END OF SECTION