Assembly Tools

Bringing Innovation to the Assembly Line



Panasonic Cordless Assembly Tools Bringing Innovation to the Assembly Line

Benefits

Safer Work Environment

Virtually No Torque Reaction Panasonic Mechanical Pulse Tools provide virtually no reaction to the operator.

Improved Ergonomics

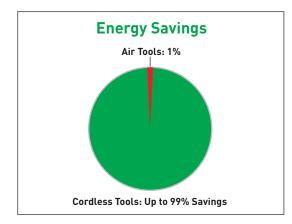
Lightweight and compact, no air hose to drag around.

Eliminate Trip Hazards

Removes dangerous air hoses and provides a clear work area.

Improved Air Quality

Eliminates airborne oily residue emitted from air tools.



Long Life, Durable Components

Long Life Clutch All steel clutch for increased durability in EYFG tools.

Mechanical Pulse Unit

Long lasting, low maintenance impulse mechanism.

Li-ion Battery

Long lasting, high capacity batteries up to 4.2Ah.

Brushless Motor

Energy efficient, no maintenance, about doubles the life of the tool.

Hybrid Switch

Carries <.5 amp, about doubles the life of the switch.



Reduce Manufacturing Costs

Energy Savings Cordless tools use 99% less energy than air tools.

Improved Quality

Increases accuracy by eliminating air pressure fluctuations.

Ease of Installation

Complete freedom in assembly area design.

Maintenance

Eliminates the need for maintaining oilers.

Tool Downtime

Recovers from power outages within seconds.



Precision Clutch Tools Ergonomic, Accurate & Repeatable

- High Accuracy ±10% at Cmk≥1.67 ISO 5393*
- Fast Acting All Steel Clutch for Increased Durability
- Photo Interrupter Sensor Increases Clutch Life and Tool Accuracy
- 60 Stage Adjustable Clutch for Precise Adjustment
- Optional Wireless Version for Increased Error Proofing
- Tamper Resistant Clutch for Increased Quality



Remote Control "Quick Set" Features

Speed Control

Adjustable speed in 10 RPM increments to exactly match the application.

Cross Thread Reduction

The tool first reverses 360 degrees, aligning the threads, greatly reducing the possibility of cross threads.

Cross Thread / Rehit Detection

If the clutch is activated before the programmable minimum runtime, the tool stops the fastening process and signals a NOK fastening.

Auto Downshift

After a programmable period of time, the RPM automatically downshifts to 300 RPMs maximizing operator's productivity.

Variable Speed Control

Enable variable speed or single speed trigger operation.

Out of Range / Anti-Theft

When enabled, the tool is disabled if taken out of the qualifier's wireless range.

Maintenance Interval Alarm

Define in 10,000 increment cycles to notify the operator of upcoming scheduled maintenance.



LED Light

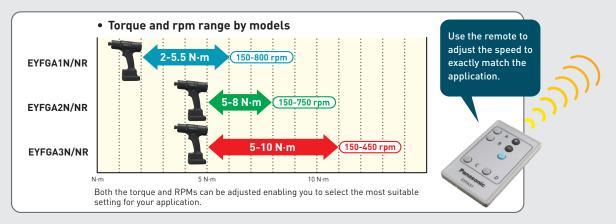
Program LED to turn on with trigger switch or on/off switch to match operator preference.

Buzzer

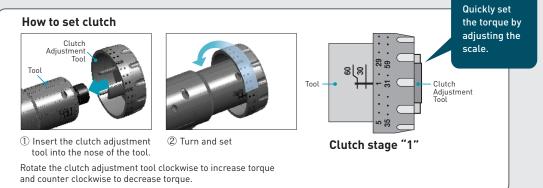
The buzzer can be programmed for OK, NOK or Disabled.



3 model line-up covers a wide range of applications



60 Stage adjustable clutch



Advanced Fastening Features

Cross Thread Reduction



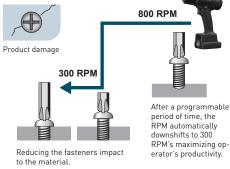
The tool first reverses 360°, aligning the threads, greatly reducing the possibility of cross threads.

Reverse **Rotation!**

360° reverse rotation The screws threads before fastening the hole

Automatically are aligned with shifting to normal rotation

Auto Downshift Function



Durable Design

and tool accuracy

Cross Thread / Rehit Detection

If the clutch is activated before the programmable minimum runtime, the tool stops the fastening process and signals a NOK fastening.

Retightening Cross thread

• Example with 3.0 sec. time setting



rundown time rundown time due to cross thread

rundown time due to retightening

Maintenance Interval Alarm

The maintenance interval alarm can be set ON or OFF and is defined in 10,000 increment cycles.

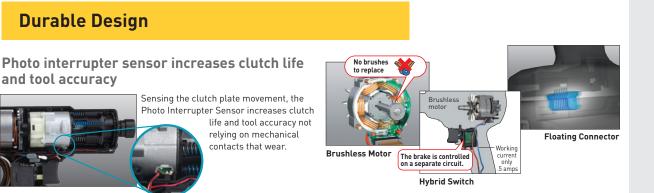
When the total fastenings are within 10,000 fastenings of the preset maintenance interval, the display blinks notifying the operator. Once the tool reaches the preset interval, the tool is locked out from further use.

Auto Battery Shut Down

Before the battery power becomes too low to maintain torque, it shuts down the tool and notifies the operator by blinking the LED indicator until a charged battery pack is attached.

Variable Speed Control Function

Enable variable speed or single speed trigger operation.



Additional Features



Compact and Lightweight A well balanced compact and light design



LED Light Program LED to turn on with the trigger switch or ON/OFF switch to match operators preference



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New lightweight 2.0Ah battery (EYFB41B) or extended run time 4.2Ah battery (EYFB42B) available



Color plate for differentiation Each tool is color coded for easy identification



Tool Hanger

Cordless Precision Clutch Tool



EYFGA1N / EYFGA1NR

Cordless Precision Clutch Tool

- Torque control range 2-5.5 Nm (17.7-48.6 in. lbs.)
- High accuracy ±10% at Cmk≥1.67 ISO 5393*
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Fast acting all steel clutch for increased durability
- Photo interrupter sensor increases clutch life and tool accuracy
- Operator Lockout Tamper proof features
- Clutch adjustment tool (included (EYFA32B)) for changing torques
- Remote control (optional (EYFA31B)) required for "Quick Set" Features
- Programmable "Quick Set" features
- Adjustable speed (10 RPM Increments) and programmable auto downshift
- Prevent and detect cross threads and rehits
- Maintenance interval alarm
- Variable speed enable/disable
- Out of range anti-theft enable/disable (Radio version only)
- Error Proofing Features
- OK/NOK both visual and audible indicators
 Compatibility with Panasonic Quality Control Monitoring System (See page 20)
- (Radio version required)
- Available 2.0Ah (EYFB41B) & 4.2Ah (EYFB42B) high capacity 14.4V Li-ion battery
- Variable speed trigger/reversible
- 1/4" Hex quick change chuck
- Battery indicator lamp (3 stages) and programmable LED work light (ON/OFF Switch or trigger control)
- Charging time (EY0L82B charger (with 2.0Ah EYFB41B battery))**: Usable: 35 minutes Full: 40 minutes
- Compact size (L x H x W (with 2.0Ah EYFB41B battery)): 7-13/16" x 9-1/8" x 2-15/16"
- Light weight (with 2.0Ah battery (EYFB41B)): 2.8 lbs.
- Includes 1 Tool body, 1 (EYFA32B) Clutch Adjustment Tool



Torque Range	2-5.5 Nm (17.7-48.6 in. lbs.)
Speed	150 - 800 RPM
Drive	1/4" Hex Quick Change

EYFGA1N/EYFGA1NR: Battery pack, battery charger and remote control are not included.

14.4V

EYFGA2N / EYFGA2NR

Cordless Precision Clutch Tool

- Torque control range 5-8 Nm (44.2-70.8 in. lbs.)
- High accuracy ±10% at Cmk≥1.67 ISO 5393
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Fast acting all steel clutch for increased durability
- Photo interrupter sensor increases clutch life and tool accuracy
- Operator Lockout Tamper proof features
- Clutch adjustment tool (included (EYFA32B)) for changing torques - Remote control (optional (EYFA31B)) required for "Quick Set" Features
- Programmable "Quick Set" features
- Adjustable speed (10 RPM Increments) and programmable auto downshift - Prevent and detect cross threads and rehits
- Maintenance interval alarm
- Variable speed enable/disable
- Out of range anti-theft enable/disable (Radio version only)
- Error Proofing Features
- OK/NOK both visual and audible indicators
- Compatibility with Panasonic Quality Control Monitoring System (See page 20) (Radio version required)
- Available 2.0Ah (EYFB41B) & 4.2Ah (EYFB42B) high capacity 14.4V Li-ion battery
- Variable speed trigger/reversible
- 1/4" Hex quick change chuck
- Battery indicator lamp (3 stages) and programmable LED work light (ON/OFF Switch or trigger control)
- Charging time (EY0L82B charger (with 2.0Ah EYFB41B battery))*: Usable: 35 minutes Full: 40 minutes
- Compact size (L x H x W (with 2.0Ah EYFB41B battery)): 7-13/16" x 9-1/8" x 2-15/16"
- Light weight (with 2.0Ah battery (EYFB41B)): 2.8 lbs.
- Includes 1 Tool body, 1 (EYFA32B) Clutch Adjustment Tool



Torque Range	5-8 Nm (44.2-70.8 in. lbs.)
Speed	150-750 RPM
Drive	1/4" Hex Quick Change

EYFGA2N/EYFGA2NR: Battery pack, battery charger and remote control are not included.

*Charging times are approximate and may be slightly longer depending on conditions.

EYFGA3N / EYFGA3NR

Cordless Precision Clutch Tool

- Torque control range 5-10 Nm (44.3-88.5 in. lbs.)
- High accuracy ±10% at Cmk≥1.67 ISO 5393
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Fast acting all steel clutch for increased durability
- Photo interrupter sensor increases clutch life and tool accuracy
- Operator Lockout Tamper proof features
- Clutch adjustment tool (included (EYFA32B)) for changing torques
- Remote control (optional (EYFA31B)) required for "Quick Set" Features
- Programmable "Quick Set" features
- Adjustable speed (10 RPM Increments) and programmable auto downshift
- Prevent and detect cross threads and rehits
- Maintenance interval alarm
- Variable speed enable/disable
- Out of range anti-theft enable/disable (Radio version only)
- Error Proofing Features
- OK/NOK both visual and audible indicators
- Compatibility with Panasonic Quality Control Monitoring System (See page 20) (Radio version required)
- Available 2.0Ah (EYFB41B) & 4.2Ah (EYFB42B) high capacity 14.4V Li-ion battery
- Variable speed trigger/reversible
- 1/4" Hex quick change chuck
- Battery indicator lamp (3 stages) and programmable LED work light (ON/OFF Switch or trigger control)
- Charging time (EY0L82B charger (with 2.0Ah EYFB41B battery))*: Usable: 35 minutes Full: 40 minutes
- Compact size (L x H x W (with 2.0Ah EYFB41B battery)): 7-13/16" x 9-1/8" x 2-15/16"
- Light weight (with 2.0Ah battery (EYFB41B)): 2.9 lbs.
- Includes 1 Tool body, 1 (EYFA32B) Clutch Adjustment Tool



Torque Range	5-10 Nm (44.2-88.5 in. lbs.)
Speed	150 - 450 RPM
Drive	1/4" Hex Quick Change

EYFGA3N/EYFGA3NR: Battery pack, battery charger and remote control are not included.





Cordless Low Torque Clutch Tool and Driver Kit

- 21 Stage clutch with auto shut off (Approx.): Low: 2.7-35.4 in. lbs. High: 2.7-17.7 in. lbs.
- Clutch cover for locking out clutch adjustment and speed selector switch
- 2 Speed/reversible: Low: 300 RPM High: 900 RPM
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Over Current Protection Disables the tool if unable to achieve the target torque
- Variable speed trigger/reversible
- LED work light
- Long lasting 1.5Ah Li-ion battery
- 1/4" Hex quick change chuck
- Powerful: High: 17.7 in. lbs. Low: 53.1 in. lbs.
- Compact size (L x H x W): 5-3/4" x 7-7/8" x 1-5/8"
- Light weight (incl. battery): 1.39 lbs.
- Charging Time (using EY0L20B charger)*: Usable: 35 minutes Full: 60 minutes
- Max. Screw Driving: High: M4 screw Low: M5 screw
- Kit includes 1 Tool, 2 (EY9L20B) 1.5Ah 7.2V Li-ion Battery, 1 - (EY0L20B) Charger and 1 - (WEYFEA1N3137) Clutch Lock Cover

TYPICAL APPLICATION

- Electricians
- Electronics Assembly
- Rack/Cabinet Installers
- Production / Assembly Work
- Service Engineers



WEFEA1N3137



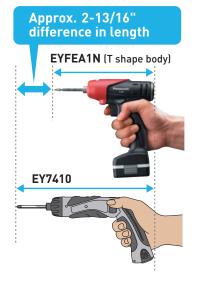
EYFEA1N: Battery pack and battery charger are not included.

MORE FEATURES

Compact & Lightweight

User-friendly size and weight of EYFEA1N can reduce operator fatigue. Well balanced T shape body and slim grip also improve operator acceptance.

WEIGHT LENGTH 1.39 lbs. 5.7"







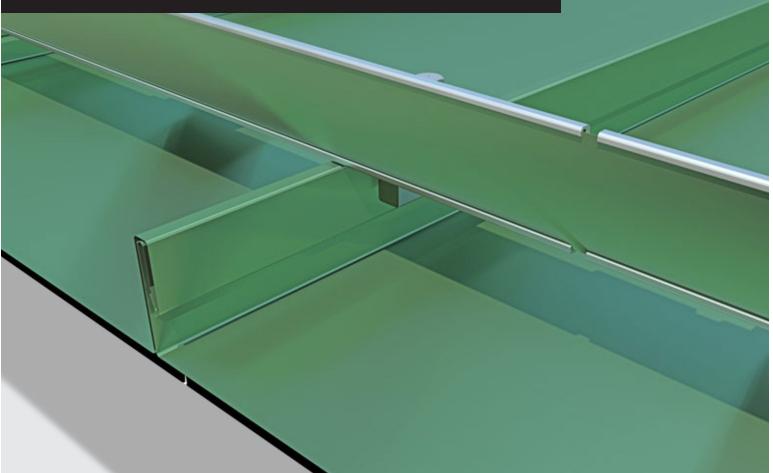
Clutch & High/Low switch lock cover.

Clutch & High/Low switch lock cover prevents the operator from changing clutch setting or RPM setting by mistake.

LED Light

Operation in dimly lit areas is improved with the built in LED light.

Mechanical Pulse Tools Virtually No Torque Reaction Up To 100 Nm



Remote Control "Quick Set" Features

Program Setting

60 unique torque controlled algorithms – 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)

Flush Point Detection (L1/L2)

Determines when the CPU declares the flush point of the fastening process.

L1 – Applications with no pulses before the flush point or when fastening fragile materials like plastic.

L2 – Applications where the tool pulses before achieving the flush point encountered in many prevailing torque and varying joint rate applications.

Rehit Prevention

Disables the tool for a period of time (up to 3 sec. in 1/10 sec. intervals) after a good fastening shutoff, preventing the operator from double hitting the fastener.

Out of Range / Anti-Theft

When enabled, the tool is disabled if taken out of the qualifier's wireless range. Available on models equipped with radio transmitters only.

Cordless Mechanical Pulse Tools Deliver Accuracy and Durability.

3 to 100 Nm virtually reaction free!

Mechanical Pulse Mechanism

Rotor Angle Sensor

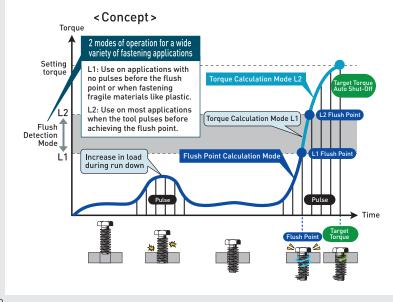
Shut Off Tool delivers torque accuracy

Torque Control Mechanism

 The on board CPU monitors two sensors (rotor angle sensor and pulse monitoring sensor) detecting the change in motor speed and RPM between pulses determining the flush point.

 The CPU then switches to a torque calculation mode using a Panasonic patented algorithm to achieve an accurate and repeatable final torque.*

*Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints



Control — Processing Unit

Li-ion **10.8**1

Pulse Monitoring Sensor

Long life parts provide lower running costs

Brushless motor Brush replacemer not n Brake is controlled separately current 20-30A

Improved durability of motor and switch

Hybrid Switch

Brushless motor

Compact 10.8V/14.4V 2.0Ah Li-ion Batteries High Capacity 10.8V 3.0Ah and 14.4V 4.2Ah Li-ion Batteries

Lifetime total performance improves drastically with brushless-motor and high capacity Li-ion battery!

Additional charging is acceptable

No Memory Effect

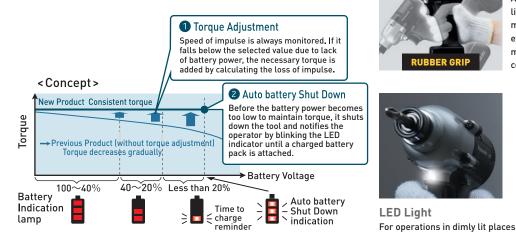
Panasonic Li-ion batteries won't deteriorate if charged during break or for a short period of time then put back into operation.





60 unique torque controlled algorithms - 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)

Maintains selected torque level as the battery power drops.



Needle Bearings



Needle bearings on the output shaft reduce vibration and increase tool life.

Retightening Prevention Function

Maintaining Good Quality

This function prevents the tool from operating within a selected time period after it automatically stops from the torque control function. The switch will not operate even if engaged during this time period.

Example - Rehit prevention is programmed to one second.







A well balanced lightweight design means workers will experience less muscle fatigue during continuous use.





Color Plate for Differentiation Each tool model is color coded for easy identification.



Remote Control Tool setting can be set only by remote control.





Mechanical Pulse Tools

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Panasonic 10.81

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- Patented Panasonic CPU controlled auto shut-off
- Brushless Motor energy efficient, no maintenance and about doubles the life of the tool
- Hybrid Switch (<.5 amps) about doubles the life of the switch
- High fastening speed 2,300 RPM's (no load)
- Optional wireless version for quality control monitoring
- Operator lockout for consistent quality
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Operator Visual OK/NOK Light
- Compact and Lightweight 2.8 3.3 lbs.

EYFLA4A / EYFLA4AR

Cordless Mechanical Pulse Tool

- Torque controlled range 3-22 Nm (2.2-16.2 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 40 Nm (29.5 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page 11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
- Variable speed trigger/reversible
- 1/4" Hex quick change chuck
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) 1: 0-950, 2: 0-1,300, 3: 0-1,450, 4-8: 0-1,550, 9-30 & F: 0-2,300
- Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
- Compact size (L x H x W): 6-7/32" x 9-25/32" x 2-61/64"
- Light weight (incl. 3.0Ah battery (EYFB30B)): 2.8 lbs.

TYPICAL APPLICATION

- M5-M6 Bolt (Normal-Tensile Bolt)
- M8 Bolt (Normal Bolt)
- * Final results may have higher torque ranges with
- hard joints and lower torque ranges with soft joints ** M10 Bolt (F mode, tightening 3 sec.)

EYFLA5A / EYFLA5AR

Cordless Mechanical Pulse Tool

- Torque controlled range 6-30 Nm (4.4-22 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 90 Nm (66.4 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page 11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve
- the proper torque
 Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
- Variable speed trigger/reversible
- 1/4" Hex quick change chuck
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) 1: 0-1,300, 2: 0-1,450, 3: 0-1,550, 4-30 & F: 0-2,300
 Rehit Prevention Disables the tool for a period of time after a good fastening preventing
- the operator from double hitting the fastener.
- Compact size (L x H x W): 6-7/32" x 9-25/32" x 2-61/64"
- Light weight (incl. 3.0Ah battery (EYFB30B)): 2.8 lbs.

TYPICAL APPLICATION

• M6 Bolt (Tensile Bolt)

M8 Bolt (Normal Bolt)

- * Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints
- ** M14 Bolt (F mode, tightening 3 sec.)



EYFLA4A/EYFLA4AR: Battery pack and battery charger are not included.

10.8V



EYFLA5A/EYFLA5AR: Battery pack and battery charger are not included.

10.8V

EYFLA5P / EYFLA5PR

Cordless Mechanical Pulse Tool

- Torque controlled range 6-30 Nm (4.4-22 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 90 Nm (66.4 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page 11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
 Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
- Variable speed trigger/reversible
- 3/8" Square drive with pin detent
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) 1: 0-1,300, 2: 0-1,450, 3: 0-1,550, 4-30 & F: 0-2,300
- Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
- Compact size (L x H x W): 6-7/16" x 9-25/32" x 2-61/64"
- Light weight (incl. 3.0Ah battery (EYFB30B)): 2.8 lbs.

TYPICAL APPLICATION

- M6 Bolt (Tensile Bolt)
 M8 Bolt (Normal Bolt)
- hard joints and lower torque ranges with soft joints
 - ** M14 Bolt (F mode, tightening 3 sec.)

* Final results may have higher torgue ranges with

EYFLA5Q / EYFLA5QR

Cordless Mechanical Pulse Tool

- Torque controlled range 6-30 Nm (4.4-22 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 90 Nm (66.4 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
- Variable speed trigger/reversible
- 3/8" Square drive with through hole
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) 1: 0-1,300, 2: 0-1,450, 3: 0-1,550, 4-30 & F: 0-2,300
- Rehit Prevention Disables the tool for a period of time after a good fastening preventing
- the operator from double hitting the fastener.
- Compact size (L x H x W): 6-7/16" x 9-25/32" x 2-61/64"
- Light weight (incl. 3.0Ah battery (EYFB30B)): 2.8 lbs.

TYPICAL APPLICATION

- M6 Bolt (Tensile Bolt)
- M8 Bolt (Normal Bolt)
- * Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints
- ** M14 Bolt (F mode, tightening 3 sec.)



EYFLA5P/EYFLA5PR: Battery pack and battery charger are not included.

10.8V



EYFLA5Q/EYFLA5QR: Battery pack and battery charger are not included.

10.8V

EYFLA6P / EYFLA6PR

Cordless Mechanical Pulse Tool

- Torque controlled range 16-53 Nm (11.8-39 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 120 Nm (88.5 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page 11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
- Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
- Variable speed trigger/reversible
- 1/2" Square drive with pin detent
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) Torque Setting 1-30 & F: 0-2,300
- Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
- Compact size (L x H x W): 6-25/32" x 9-25/32" x 2-61/64"
- Light weight (incl. 3.0Ah battery (EYFB30B)): 3.1 lbs.

TYPICAL APPLICATION

- M8 Bolt (Tensile Bolt)
- M10 Bolt (Normal Bolt)

- * Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints
- ** M14 Bolt (F mode, tightening 3 sec.)
- EYFLA6J / EYFLA6JR Cordless Mechanical Pulse Tool
 - Torque controlled range 16-53 Nm (11.8-39 ft. lbs.) (Based on medium hard joint*)
 - Maximum Torque in non-shut off mode Approx. 120 Nm (88.5 ft. lbs.)**
 - Patented Panasonic CPU controlled auto shut-off
 - Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
 - Flush Detection Mode Applications
 - L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
 - L2: Use on any applications when the tool pulses before achieving the flush point.
 - Brushless Motor and Hybrid Switch about doubles the life of the tool
 - Remote control required for "Quick Set" features (See page 11)
 - Error proofing with OK/NOK indicator
 - Radio version required for Panasonic Quality Control Monitoring System (See page 20)
 - Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
 - Available 2.0Ah (EYFB32B) & 3.0Ah (EYFB30B) high capacity 10.8V Li-ion battery
 - Variable speed trigger/reversible
 - 1/2" Square drive with through hole
 - Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
 - No Load Speed (Torque Setting: RPM) Torque Setting 1-30 & F: 0-2,300
 - Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
 - Compact size (L x H x W): 6-25/32" x 9-25/32" x 2-61/64"
 - Light weight (incl. 3.0Ah battery (EYFB30B)): 3.1 lbs.

TYPICAL APPLICATION

M8 Bolt (Tensile Bolt)
M10 Bolt (Normal Bolt)

- * Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints
- ** M14 Bolt (F mode, tightening 3 sec.)



EYFLA6P/EYFLA6PR: Battery pack and battery charger are not included.

10.8V



EYFLA6J/EYFLA6JR: Battery pack and battery charger are not included.



EYFMA1P / EYFMA1PR

Cordless Mechanical Pulse Tool

- Torque controlled range 25-100 Nm (18.4-73.7 ft. lbs.) (Based on medium hard joint*)
- Maximum Torque in non-shut off mode Approx. 185 Nm (136.5 ft. lbs.)**
- Patented Panasonic CPU controlled auto shut-off
- Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
- Flush Detection Mode Applications
- L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
- L2: Use on any applications when the tool pulses before achieving the flush point.
- Brushless Motor and Hybrid Switch about doubles the life of the tool
- Remote control required for "Quick Set" features (See page 11)
- Error proofing with OK/NOK indicator
- Radio version required for Panasonic Quality Control Monitoring System (See page 20)
 Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
- Available 2.0Ah (EYFB41B) & 4.2Ah (EYFB42B) high capacity 14.4V Li-ion battery
- Variable speed trigger/reversible
- 1/2" Square drive with pin detent
- Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
- No Load Speed (Torque Setting: RPM) Torque Setting 1-30 & F: 0-2,300

• M14 Bolt (Tensile Bolt)

- Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
- Compact size (L x H x W): 6-25/32" x 9-25/32" x 2-61/64"
- Light weight (incl. 4.2Ah battery (EYFB42B)): 3.3 lbs.

TYPICAL APPLICATION

M10 Bolt (Tensile Bolt)
M12 Bolt (Normal Bolt)

- * Final results may have higher torque ranges with hard joints and lower torque ranges with soft joints
- ** M16 Bolt (F mode, tightening 3 sec.)
- EYFMA1J / EYFMA1JR Cordless Mechanical Pulse Tool
 - Torque controlled range 25-100 Nm (18.4-73.7 ft. lbs.) (Based on medium hard joint*)
 - Maximum Torque in non-shut off mode Approx. 185 Nm (136.5 ft. lbs.)**
 - Patented Panasonic CPU controlled auto shut-off
 - Torque Setting 30 stages in L1 mode and 30 stages in L2 mode + F mode (non shut-off mode)
 - Flush Detection Mode Applications
 - L1: Use on applications with no pulses before the flush point or when fastening fragile materials like plastic to metal.
 - L2: Use on any applications when the tool pulses before achieving the flush point.
 - Brushless Motor and Hybrid Switch about doubles the life of the tool
 - Remote control required for "Quick Set" features (See page 11)
 - Error proofing with OK/NOK indicator
 - Radio version required for Panasonic Quality Control Monitoring System (See page 20)
 - Low Battery Disable Disables the tool if the battery doesn't have the capacity to achieve the proper torque
 - Available 2.0Ah (EYFB41B) & 4.2Ah (EYFB42B) high capacity 14.4V Li-ion battery
 - Variable speed trigger/reversible
 - 1/2" Square drive with through hole
 - Battery indicator lamp (3 stages) and LED work light (ON/OFF Switch)
 - No Load Speed (Torque Setting: RPM) Torque Setting 1-30 & F: 0-2,300
 - Rehit Prevention Disables the tool for a period of time after a good fastening preventing the operator from double hitting the fastener.
 - Compact size (L x H x W): 6-25/32" x 9-25/32" x 2-61/64"
 - Light weight (incl. 4.2Ah battery (EYFB42B)): 3.3 lbs.

TYPICAL APPLICATION

- M10 Bolt (Tensile Bolt)
 M14 Bolt (Normal Bolt)
- M12 Bolt (Normal-Tensile Bolt)

- * Final results may have higher torque ranges with
- hard joints and lower torque ranges with soft joints ** M16 Bolt (F mode, tightening 3 sec.)

EYFMA1J/EYFMA1JR: Battery pack and battery charger are not included.





EYFMA1P/EYFMA1PR: Battery pack and battery charger are not included.

14.4V

14<u>.4V</u>

Mechanical Pulse Tool Spec Table

	MODELS	EYFLA4A EYFLA4AR	EYFLA5A/5P/5Q EYFLA5AR/5PR/5QR	EYFLA6J/6P EYFLA6JR/6PR	EYFMA1J/1P EYFMA1JR/1PR	
	Voltage 10.8V 10.8V		10.8V	10.8V	14.4V	
Drive		A = 1/4" Hex Quick Change	A = 1/4" Hex Quick Change P = 3/8" Sq. Pin Detent Q = 3/8" Sq. Through Hole	J = 1/2" Sq. Through Hole P = 1/2" Sq. Pin Detent	J = 1/2" Sq. Through Hole P = 1/2" Sq. Pin Detent	
Torque Range		3-22 Nm (2.2-16.2 ft. lbs.)	6-30 Nm (4.4-22.1 ft. lbs.)	16-53 Nm (11.8-39 ft. lbs.)	25-100 Nm (18.4-73.8 ft. lbs.)	
Max Torque (F mode, tightening 3 sec.)		Approx. 40 Nm M10 Bolt	Approx. 90 Nm M14 Bolt	Approx. 120 Nm M14 Bolt	Approx. 185 Nm M14 Bolt	
No Load Speed (Torque Setting: RPM)		Stage 1: 0-950 Stage 2: 0-1300 Stage 3: 0-1450 Stage 4-8: 0-1550 Stage 9-30 & F: 0-2300	Stage 1: 0-1300 Stage 2: 0-1450 Stage 3: 0-1550 Stage 4-30 & F: 0-2300	0-2300	0-2300	
PPM (Pulses Per Min.)		Stage 1: 0-1900 Stage 2: 0-2500 Stage 3: 0-2800 Stage 4-8: 0-3000 Stage 9-30 & F: 0-4000	Stage 1: 0-2500 Stage 2: 0-2800 Stage 3: 0-3000 Stage 4-30 & F: 0-3600	0-3000	0-3200	
Weight		2.8 lbs. (incl. 3.0Ah (EYFB30B))	2.8 lbs. (incl. 3.0Ah (EYFB30B))	3.1 lbs. (incl. 3.0Ah (EYFB30B))	3.3 lbs. (incl. 4.2Ah (EYFB42B))	
	Size (L x W x H)	6-7/32" x 9-25/32" x 2-61/64"	5A: 6-7/32" x 9-25/32" x 2-61/64" 5P/5Q: 6-7/16" x 9-25/32" x 2-61/64"	6-25/32" x 9-25/32" x 2-61/64"	6-25/32" x 9-25/32" x 2-61/64"	
	Wireless Communication	• With assembly qualifier (OK Fasten=Green light, NOK Fasten=Red light) (*radio models only)			odels only)	
	LED Light	(ON/OFF Switch, Light off after five minutes automatically)				
TION	OK/NOK Light		• (Finish tightening: Green / Not	Finish tightening: Green / Not finished tightening: Red)		
FUNCTION	Rehit Prevention		• (Possible to set per 0.1 sec. between 0-3 sec.)			
	Battery Indication Lamp	• (3 stage) •				
	Low Power Disable					

Assembly Tool Accessories





EY0L82B 10.8V - 28.8V Charger

EYFA01 EYFL/EYFM Tool Protectors -A (blue) -Y (yellow) -H (gray) -G (green)

1	7

-A (blue) -Y (yellow) -H (gray)



EYFA05 EYFG Tool Protectors







7.2V Charger













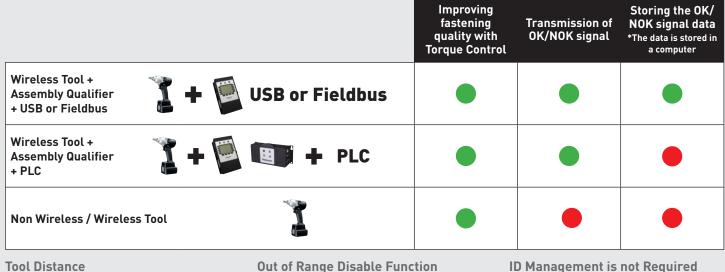
to indicate the completion

of each fastener.

Green light Indicates a

Red light indicates

FUNCTIONALITY UNART (Combination of tool body and accessories)



A highly reliable data signal can be transmitted if the tool is within 10m (33 feet) of the assembly qualifier and if there are no barriers between the tool and qualifier.

10m (33 feet)

Utilizes a highly reliable radio system to extend the operating range

Out of Range Disable Function In the event that wireless communication cannot be completed between the tool and the qualifier, the tool will be disabled and cannot be operated. Operation of this function is set on the tool body with remote control.

> The tool cannot be operated

The radio wave

doesn't reach

ID Management is not Required The qualifiers accept only registered ID. There is no interference even when multiple tools are used on the production line.



MODEL	EYFRZ01 (A,B,C,D,P)	EYFR02B	
		• X () all Panasonic	
Recommended Range of	10	M	
Rated Supply Voltage	AC100-240V, 50/60Hz		
Power Consumption	7.6W - 9.6W	4.4W - 4.6W	
No. of Connected Devices	8	1	
Communication Data	OK/NOK signal (Pokayoke)		
Function Settings	With LCD display and Soft Key	With PC	
ID Settings	With LCD display and Soft Key	With Soft Key	
Reset Input	60mA at 24V		
External Connection Output	2A at 24VDC	5A at 250VAC or 5A at 30VDC	
Operating Temperature Range	-10°C (14°F) ~ 60°C (140°F)		
Weight	7.9 lbs.	2.54 lbs.	
Dimensions (L x H x W)	9-1/16" x 14-1/8" x 3-1/2"	10" x 4-11/16" x 2-7/8"	
Out of Range Disable Function	• (On/Off of this function can be switched on the tool body)		
Fastener Count Function	•	 – (Needs to be set by external device) 	
Compatible Tools	EYFGA1NR, EYFGA2NR, EYFGA3NR, EYFLA5QR, EYFLA6PR, EYFLA		

Impact Driver

Brushless Motor with Variable Speed for Increased Control Panasonic

^{Li-ion}4.2_{Ah}



Faster and long lasting

14.4V

Lighter weight for overhead use

EY75A4X

Cordless 1/4" Hex Impact Driver

- Dual voltage excepts either 14.4V or 18V Panasonic Li-ion batteries
- High capacity 4.2Ah Li-ion battery (optional)
- High power: Impact Mode: 1,370 in. lbs. (114 ft. lbs.)
- Brushless motor and hybrid switch
- Variable speed trigger/reversible
- Electric brake
- 1/4" Hex quick connect collet
- LED work light
- Belt hook
- Low battery indicator
- Compact size (L x H x W): 5-5/8" x 9-17/32" x 2-13/16"
- Light weight (incl. Battery): 3.53 lbs.
- Charging Time (using EY0L82B charger)*: Usable: 55 minutes Full: 70 minutes

Tool Specs

Max. Torque	1,370 in. lbs.*
Speed at No Load	0 - 2,500 RPM
Impact/min.	0 - 3,000 IPM

*M14 High tensile bolt tightening for 3 sec.

TYPICAL APPLICATION

- Construction
- General Industry
- Automotive/Truck Repair and Maintenance
- HVAC
- Maintenance
- Recreational Vehicles

Panasonic Ren avoir in the second

TOUGH IP

Dual Voltage Technology

Li. 181

Brushless

Motor

EY75A4X: Battery pack and battery charger are not included.

*Charging times are approximate and may be slightly longer depending on conditions

Impact Wrench

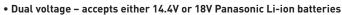
Brushless Motor, Variable Speed, 1/2" Square Drive with 1/4" Quick Change Adapter Included.



14.4V

Light weight for overhead use

EY75A5X Cordless 1/2" Impact Wrench



- High capacity 4.2Ah Li-ion battery (optional)
- High power: Impact Mode: 1,815 in. lbs. (151 ft. lbs.)
- Brushless motor and hybrid switch
- Variable speed trigger/reversible
- 1/2" Square drive with 1/4" quick change adapter (EY9HX111E)
- Electric brake
- LED work light
- Belt hook
- Low battery indicator
- Compact size (L x H x W): 6-1/8" x 9-17/32" x 2-13/32"
- Light weight (incl. Battery): 3.75 lbs.
- Charging Time (using EY0L82B charger)*: Usable: 55 minutes Full: 70 minutes

Tool Specs

1,815 in. lbs.*
0 - 2,300 RPM
0 - 3,500 IPM

*M16 High tensile bolt tightening for 3 sec.

TYPICAL APPLICATION

- Construction
- General Industry
- Automotive/Truck Repair and Maintenance



Star 200

• HVAC

EY9HX111E

- Maintenance
- Recreational Vehicles

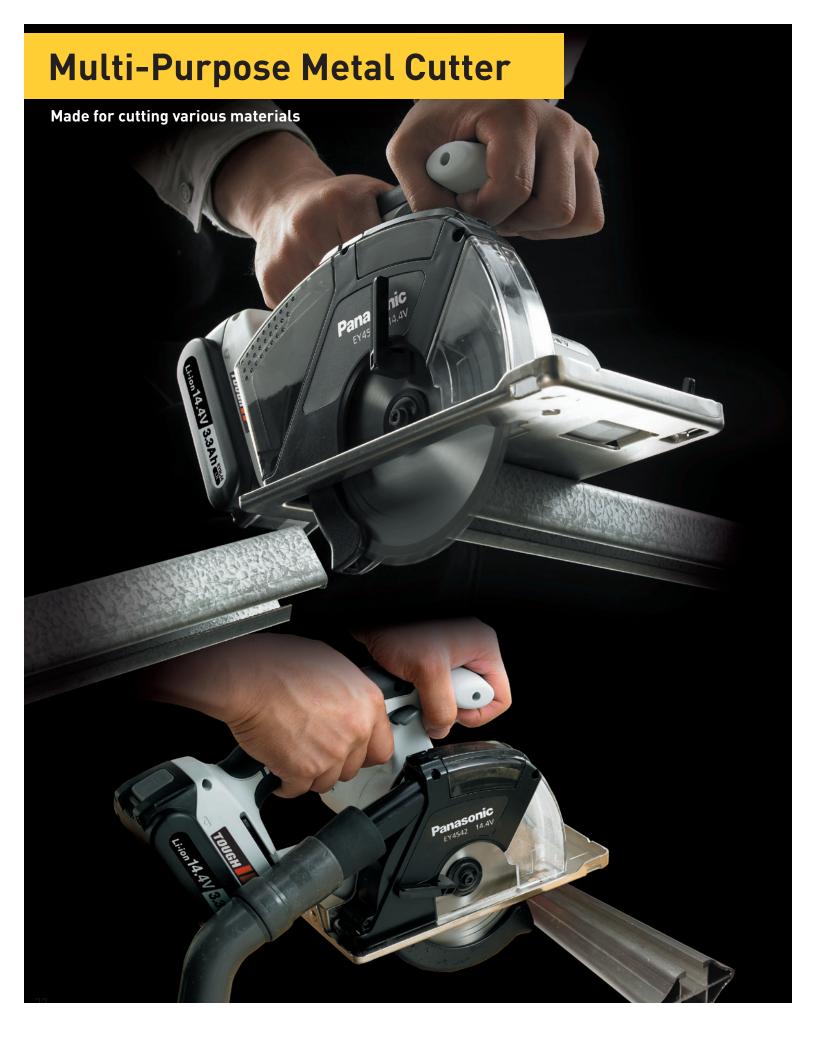


TOUGH

Brushless

Motor

EY75A5X: Battery pack and battery charger are not included.



EY4542LR2M

Cordless Multi Purpose Metal Cutter Kit



TOUGH

- High capacity 3.3Ah Li-ion battery
- Compact size (L x H x W): 13-1/4" x 9" x 6-5/16"
- Light weight (incl. battery): 5.84 lbs.
- Rotating Speed: 3,600 RPM
- Blade Size: Outer diameter 5-3/8" Arbor size 13/16"
- Cutting Depth: Max. 1-13/16"
- Electric brake
- Cutting edge is easily seen through transparent window
- In-line ergonomic design for comfortable cutting
- Safety switch lock lever
- Shaft lock button for easy blade replacement
- Charging Time (using EY0L82B charger)*:
- Usable: 40 minutes Full: 55 minutes • LED work light
- Low battery indicator
- Kit includes 1 EY4542, 2 (EY9L44B) 3.3Ah 14.4V Li-ion Batteries,
- 1 (EYOL82B) Charger, and Case.

TYPICAL APPLICATION

- Metal construction
- Plumbing
- General construction
- Electric installation work



Metal Cutting Blade Standard



- C-6 tungsten carbide-tipped blade for metal cutting
- 30 teeth
- Kerf (in.): 1/16" (.055)

3-way Dust Control



1 Use with vacuum cleaner to collect dust



Cutting depth adjustment

Wood Cutting Blade Optional



- C-6 tungsten carbide-tipped blade for wood cutting
 30 teeth
- 30 teeth
- Kerf (in.): 3/64" (.047)



2 Collects dust in the dust case



Cutting edge is easily seen through window



3 Eject dust to the rear of the machine

S-5!® Attachment Solutions Metal Roof Innovations, LTD. 8655 Table Butte Road Colorado Springs, CO 80908 For more information, visit our website at www.S-5.com or call (888) 825-3432

Design and specifications are subject to change without notice.