

PACO TYPE PIC (PC 66) REPLACEMENT PARTS GUIDE - SELECTION

While PACO Pumps are designed and built to provide maximum life while requiring minimum attention and service, replacement parts may at times be required. **THE VAST MAJORITY OF REQUIRED SPARES ARE INDICATED ON THE FOLLOWING PAGES.**

PACO kits are arranged so that you can replace virtually any component with minimum of effort. Here are some guidelines and suggestions.

GENERAL NOTES: The pump nameplate contains all data required in the selection and ordering of the proper replacement parts. The PUMP MODEL and DATE CODE should be referenced whenever any replacement parts are ordered.

To replace a mechanical seal.

A seal/bearing assembly is highly recommended and contains all the necessary parts TO REPLACE THE BEARINGS AND SEALS. As an alternate (and minimum), a seal kit and gaskets will be required.

To overhaul the pump.

You will need an Impeller, Seal/Bearing Assembly, and gaskets. Coupler replacement may also be required, and motor replacement indicated. **PACO RECOMMENDS REPLACEMENT OF THE ENTIRE PUMP.**

To replace the Impeller.

You will need the correct Impeller and gaskets. A Seal will probably be required. **CONSIDERATION SHOULD BE GIVEN TO REPLACING THE ENTIRE PUMPING UNIT.**

To replace bearings.

You will need the correct Seal/Bearing Assembly. A new coupler may also be required.

NOTE: Seal Kits or Seal/Bearing Assemblies are always recommended as spare parts.

ORDERING: After determining and selecting the required parts, or for selection assistance, contact your local PACO Sales Office, Representative or Distributor.

IN-LINE CIRCULATORS
TYPE PIC
SERIES "S" AND "H"
REPLACEMENT PARTS - SELECTION

Model			Seal/Bearing Assembly	Coupler	Mounted Motor	Impeller	
PACO	Armstrong	B & G	Part No.	Part No.	PH	Part No.	Part No.
B5S-BF	S25	75 to 150	816020-002	806026-002	1	805316-010	812961-041
B5S-AB			816021-002		3		
C4S-BF	S34	1 - 1/2	816549-011	806026-002	1	817025-001	816322-042
C4S-AB			816549-041		3		
C5S-BF	S35	2	816024-001	806026-002	1	817025-001	816322-041
C5S-AB			816025-001		3		
D5S-BF	S45	2 - 1/2 3LD	816028-002	806168-002	1	817025-007	816305-058
D5S-AB			816029-002		3		
D6S-BF	S46	3HD	816028-002	806168-002	1	817025-013	816305-055
D6S-AB			816029-002		3		
E5S-BF	S55	PD - 35	816032-000	1/2 X 5/8 806137-000+	1	811757-001	816304-051
E5S-AB			816033-000	1/2 X 3/4 806140-000+	3	811757-020	
E7S-BF	S57	PD - 37	816032-000	1/2 X 5/8 806137-000+	1	811757-002	816304-047
E7S-AB			816033-000	1/2 X 3/4 806140-000+	3	811757-024	
G9S-BF	S69	PD - 39 PD - 37,40	816861-011	812734-000+	1	811757-007	816308-042
G9S-AB			816861-041		3	811757-028	
C2H-BF	H32	HV	816024-001	806026-002	1	817025-001	816322-041
C2H-AB			816025-001		3		
D1H-BF	H41	1PR	816028-002	806026-002	1	817025-001	816301-055
D1H-AB			816029-002		3		
E1H-BF	H51	60-11, 60-1	816032-000	807436-000	1	816141-001	816302-049
E1H-AB			816033-000		3		
E2H-BF	H52	60-2	816032-000	807436-000	1	816141-002	816302-047
E2H-AB			816033-000		3		
E3H-BF	H53	60-13, 60-3	816032-000	806137-000+	1	811757-001	816303-047
E3H-AB			816033-000		3		
E4H-BF	H54	60-14, 60-4	816032-000	806137-000+	1	811757-002	816304-047
E4H-AB			816033-000		3		
G3H-BF	H63	60-15	816861-011	5/8 X 1/2 812734-000+	1	811757-001	874058-051
G3H-AB			816861-041	5/8 X 5/8 816665-000+	3	811757-020	
G4H-BF	H64	60-16	816861-011	5/8 X 1/2 812734-000+	1	811757-002	874058-045
G4H-AB			816861-041	5/8 X 5/8 816665-000+	3	811757-024	
G5H-BF	H65	60-17	816861-011	5/8 X 1/2 812734-000+	1	811757-007	874058-041
G5H-AB			816861-041	5/8 X 5/8 816665-000+	3	811757-028	
G6H-BF	H66	-	816861-011	5/8 X 1/2 812734-000+	1	811757-002	816393-052
G6H-AB			816861-041	5/8 X 5/8 816665-000+	3	811757-024	
G7H-BF	H67	60-19	816861-011	5/8 X 1/2 812734-000+	1	811757-007	816393-047
G7H-AB			816861-041	5/8 X 5/8 816665-000+	3	811757-028	
G8H-BF	H68	60-20	816861-011	5/8 X 1/2 812734-000+	1	-	816393-043
G8H-AB			816861-041	5/8 X 5/8 816665-000+	3	816678-069	

+Woods Couplings

**IN-LINE CIRCULATORS
TYPE PIC
SERIES "S" AND "H"
REPLACEMENT PARTS - SELECTION**

	Model			Flanges		Gaskets	Seal Kits
PACO	Armstrong	B & G		Part No.		Part No.	Part No.
B5S-BF	S25	75 to		*	B:	804442-000	816706-001
B5S-AB		150		*	F:	805176-000++	
C4S-BF	S34	1 - 1/2		804301-011	B:	806049-000	816706-001
C4S-AB				804301-041	F:	804034-000	
C5S-BF	S35	2		805210-011	B:	806049-000	816706-001
C5S-AB				805210-041	F:	805029-000	
D5S-BF	S45	2 - 1/2, 3LD	2-1/2" = 3" =	805189-011	B:	806050-000	816706-001
				805188-011			
D5S-AB	S45	2 1/2, 3LD	2-1/2" = 3" =	805189-041	F:	805201-000	
				805188-041			
D6S-BF	S46	3HD		805188-011	B:	806050-000	816706-001
D6S-AB				805188-041	F:	805201-000	
E5S-BF	S55	PD - 35		805188-011	B:	806158-000	816706-001
E5S-AB				805188-041	F:	805201-000	
E7S-BF	S57	PD - 37		805188-011	B:	806158-000	816706-001
E7S-AB				805188-041	F:	805201-000	
G9S-BF	S69	PD - 39		833615-010	B:	806592-000	816707-001
G9S-AB		PD - 37,40		806466-041	F:	805201-000	
C2H-BF	H32	HV		**	B:	806049-000	816706-001
C2H-AB				**	F:	804034-000	
D1H-BF	H41	1PR		816012-011	B:	806050-000	816706-001
D1H-AB				816012-041	F:	805176-000	
E1H-BF	H51	60-11, 60-1		816012-011	B:	806158-000	816706-001
E1H-AB				816012-041	F:	805176-000	
E2H-BF	H52	60-2		816011-011	B:	806158-000	816706-001
E2H-AB				816011-041	F:	805176-000	
E3H-BF	H53	60-13, 60-3		816009-011	B:	806158-000	816706-001
E3H-AB				816009-041	F:	805176-000	
E4H-BF	H54	60-14, 60-4		806074-011	B:	805158-000	816706-001
E4H-AB				806074-041	F:	816117-000	
G3H-BF	H63	60-15		804301-011	B:	806592-000	816707-001
G3H-AB				804301-041	F:	804034-000	
G4H-BF	H64	60-16		804301-011	B:	806592-000	816707-001
G4H-AB				804301-041	F:	804034-000	
G5H-BF	H65	60-17		804301-011	B:	806592-000	816707-001
G5H-AB				804301-041	F:	804034-000	
G6H-BF	H66	-		806074-011	B:	806592-000	816707-001
G6H-AB				806074-041	F:	816117-000	
G7H-BF	H67	60-19		806074-011	B:	806592-000	816707-001
G7H-AB				806074-041	F:	816117-000	
G8H-BF	H68	60-20		806074-011	B:	806592-000	816707-001
G8H-AB				806074-041	F:	816117-000	

- * 3/4" BF: 816013-011 ** 1" BF: 806073-011
- AB: 816013-041 AB: 806073-041
- 1" BF: 816012-011 1-1/4" BF: 804300-011
- AB: 816012-041 AB: 804300-041
- 1-1/4" BF: 816011-011 1-1/2" BF: 804301-011
- AB: 816011-041 AB: 804301-041
- 1-1/2" BF: 816009-011
- AB: 816009-041

++ Alternate Wide Gasket: