

**PRODUCT DESCRIPTION**

Premium Acrylic Modified Alkyd Enamel with excellent color and gloss retention. May be catalyzed with 46K001 for enhanced performance. Available in aerosols for touch-up and maintenance.

**PRODUCT AND PERFORMANCE DATA**

**Product Data**

Property	Result	
Volume solids (%)	49 ± 2	
Weight solids (%)	60 ± 2	
VOC	427.5 ± 2 g/L 3.6 ± 0.5 lbs/gal	
Theoretical Coverage (1.0 mil)	786 ft <sup>2</sup> /gal	
Recommended dry film thickness	1.5 – 3.0mils	
Optional catalyst 46K001 8:1 mix ratio	Un-Catalyzed	Catalyzed
Dry to touch	15 minutes	1 hour
Dry hard	2 hours	3 hours
Tape time	3 hours	3 hours
Pot life	n/a	4 hours at 70°F
Recoat	Before 8 hours or after 48	

**Performance Data**

Test Method	Standard	Result
Gloss @ 60°	ASTM D523-14	85+
Adhesion	ASTM D3359	4B
Impact Resistance	ASTM D2794-90	120 in-lbs
Pencil Hardness	ASTM D3363	5H

*\*above data and testing gathered from fully cured 64E100, White*

**SURFACE PREPARATION**
**Pre-cleaning:**

Clean all surfaces to be coated in accordance with SSPC-SP-1, Solvent Cleaning prior to additional surface preparation or coating application. Surface must be clean, dry and free of any dirt, dust, oil, and all other visible contaminants.

**Surface Preparation**

Recommended	SSPC SP 6 (Commercial Blast Cleaning)
Minimum	SSPC SP 2 or SP 3 (Hand or Power Tool Cleaning)

**Suitable Primers:** For metal - Forrest's 16P, 26P, 216P, 716P

**MIXING AND THINNING**
**Mix Directions**

Stir thoroughly before and occasionally during use.

**Thinning Directions**

Product packaged ready to apply. If needed thin up to 10% maximum with Xylene or Toluene.

**APPLICATION**
**Application Parameters**

Relative Humidity	< 80%
Minimum Temperature	40°F
Maximum Temperature	100°F

*\*The application temperature should be at minimum 5°F above the dew point.*

**Application methods**

The product can be applied by:

**Spray**

Airless spray: 0.011" - 0.017"

Conventional spray: .8mm – 1.8mm

**Brush/Roll:**

Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.

**STORAGE****Storage**

The product must be stored in accordance with local and national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C) = at least 12 months \*

\*When kept in recommended storage condition and original unopened containers.

**CAUTION**

Adequate health and safety precautions should be observed during storage, handling, use and curing periods.

**READ SAFETY DATA SHEETS BEFORE USING THIS PRODUCT**

**DISCLAIMER**

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use under then existing conditions. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstances are we liable for incidental or consequential damages.