



## SURFACE PREPARATION

### Pre-cleaning:

Clean all surfaces to be coated in accordance with SSPC-SP-1, Solvent Cleaning prior to additional surface preparation or coating application. Surface must be clean, dry and free of any dirt, dust, oil, and all other visible contaminants.

### Surface Preparation

Recommended	SSPC SP 6 (commercial blast cleaning)
Minimum	SSPC SP 1 (solvent cleaning)

**Suitable Primers:** FORREST's LP-1100 (55P201) or 54H050

## MIXING AND THINNING

### Mix Directions

Stir thoroughly before and occasionally during use.

### Thinning Directions

Product packaged ready to apply. If needed thin up to 10% maximum with Xylene or Toluene.

## APPLICATION

### Application Parameters

Relative Humidity	30 – 65%
Minimum Temperature	50°F (10°C)
Maximum Temperature	80°F (27°C)

### Force Cure Schedule

Temperature	435°F (204°C)
Time	45 minutes

### Application methods

The product can be applied by

#### Spray

Airless/Air Assist spray: 0.009" - 0.013" orifice size

Conventional/HVLP spray: 1.3 mm – 1.8 mm

\*Aerosol touch-up p/n 1A51H290. Contact your Technical Sales Representative for additional information.

### STORAGE

The product must be stored in accordance with local and national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C) = minimum of 12 months \*

\*When kept in recommended storage condition and original unopened containers.

### CAUTION

Adequate health and safety precautions should be observed during storage, handling, use and curing periods.

**READ SAFETY DATA SHEETS BEFORE USING THIS PRODUCT**

### DISCLAIMER

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use under then existing conditions. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstances are we liable for incidental or consequential damages.