

# Automatic horizontal strapping system

### Fully-automatic horizontal plastic strapping machine

FROMM Plastic strapping machines are ideal for general palletizing and unitizing and for the well known applications in the corrugated-, can-, bottle-, paper-, and food / beverage industries.



### **Technical data for model PM800**

Suitable strapping qualities:	Polyester (PET)		
Strapping dimensions: widths	13.0 – 32.0 mm		
thicknesses	0.40 – 1.53 mm		
Average seal strength:	up to 85% of strap breaking strength (dependent on quality)		
Sealing method:	friction welding		
Strapping heads*:	MH600	MH610	
Tension:	up to 7000N, adjustable	up to 7000N, adjustable	
Tensioning speed:	105 mm/s / 0.34 ft/s	105 mm/s / 0.34 ft/s	
Feeding and retracting speed:	5.3 m/s / 17.3 ft/s	5.3 m/s / 17.3 ft/s	
Power:	400 V – 3PE – 50 Hz	400 V – 3PE – 50 Hz	
	230 V – 3PE – 60 Hz	230 V – 3PE – 60 Hz	
Power consumption:	1.1 kW	1.1 kW	
Max. package size:	W 3000 x H 3000 mm		
Min. package size:	W 150 x H 180 mm		

<sup>\*</sup> Additional heads (heat welding) are available on request



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### **Advantages**

- Fully automatic machines reduce the total strapping time substantially compared to manual operations
- Under normal circumstances labour work is completely eliminated
- The rugged fully automatic machines have been designed for continuous and shift operations demanding a high working reliability
- A very wide variety of different fully automatic machines meeting the requirements of all major industries including a broad range of options are available
- Customer friendly control system; keyboard and display show all information and messages in the language required by the customer
- Every fully automatic machine is built for the specific requirements of the customer
- After sales service is guaranteed by our FROMM subsidiaries and distributors

### **Chart of types PM800 Series**

Model	Horizontal fixed machine	Horizontal moving machine	Horizontal press to compress	Corner protectors automatic
Code	8XXXXX	9XXXXX	X1XXXX	XXXX3X
PM800000	Χ			
PM810000	X		Х	
PM900030		Χ		Χ
PM910000		Χ	Χ	

Additional options and combinations are available. Please check with our specialists.

#### **Options**

- Device used to detect the end strap and advise on the operator panel
- Balancing tension device (for big packages)
- Transformer for electric supply different than 400 V / 50/60 Hz
- High platform for head maintenance and easy operation
- 4 lamps: red = emergency stop; white flash light = alarms; orange flash light = end stop; green = regular operation; green flash light: manual operation
- Horizontal press to compress the package up to 200 kg / 440 lbs
- Corner protector applying system