

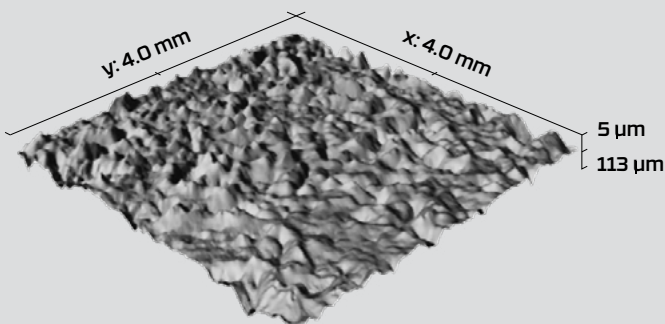


Proactive. Efficient. Effective.

Shot-Blasted Steel Surface



Cleaned and Profiled for
Advanced Adhesion



Legacy Building Solutions' exclusive EpoxxiShield™ finish provides the highest level of corrosion resistance and protection in the industry. Our frame finish packages range from a single coat of two-component polyamide epoxy paint for basic applications to a three-coat option for the ultimate in corrosion protection.

Corrosion Protection

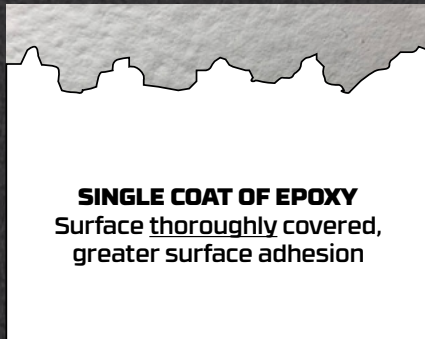
Our steel treatment process extends the life of the building frame by providing a continuous protective barrier from corrosion and other damage. Unlike hot dipped galvanizing, which merely slows the corrosion process, EpoxxiShield™ provides a continuous protective barrier from corrosion and other damage. Legacy's surface prep offers significant benefits: it helps to remove all rust, mill scale, and steel impurities to eliminate moisture and provides the ideal surface finish for securing a continuous and effective bond between the steel surfaces and epoxy paint.

EpoxxiShield™ vs Hot Dip Galvanizing (HDG)

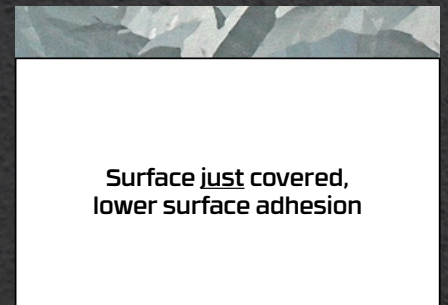
EpoxxiShield™	EpoxxiShield™ COR	HDG
Provides 4-5 mils of barrier protection from corrosion—stops corrosion before it starts	Provides 8-13 mils of barrier protection from corrosion—stops corrosion before it starts	3.9 mils of HDG coating but does not prevent corrosion
Easy to repair damage	Easy to repair damage	Difficult to repair as entire surface is corroding
Clean, professional and customizable appearance	Ideal for corrosive environments and provides a clean, professional and customizable appearance	Industrial appearance

EpoxxiShield™ COR 13 mils of protection

EpoxxiShield™ 5 mils of protection



HDG 3.9 mils of protection



The high performance, fast-dry epoxy coatings range from a single layer of two-component polyamide epoxy in the EpoxxiShield™ Standard package, to EpoxxiShield™ COR Elite, which provides the ultimate protection in any environment.

Maintaining the ultimate in corrosion protection in our EpoxxiShield™ COR package, all purlins and tubes are sealed, and then epoxy coated after production and all sealing.

Legacy's **EpoxxiShield™** Customizable Surface Coating Options

EpoxxiShield™		EpoxxiShield™ COR			
Standard	Design Pro	Plus	Pro	Design	Elite
Brush-off blast SP 7	Brush-off blast SP 7	Industrial blast SP 14	Commercial blast SP 6	Industrial blast SP 14	Commercial blast SP 6
PPG Amercoat® 370 epoxy paint (5 mils)	Durethane® DTM (4 mils)	PPG Amercoat® 370 epoxy paint (5 mils)	PPG zinc-rich epoxy primer (3 mils)	PPG Amercoat® 370 epoxy paint (5 mils)	PPG zinc-rich epoxy primer (3 mils)
8 year finish warranty*	8 year finish warranty*	PPG Amercoat® 370 epoxy paint (5 mils)	PPG Amercoat® 370 epoxy paint (5 mils)	Durethane® DTM (4 mils)	PPG Amercoat® 370 epoxy paint (5 mils)
		All purlins and tubular members are sealed	All purlins and tubular members are sealed	All purlins and tubular members are sealed	PPG Amercoat® 370 epoxy paint (5 mils)
		15 year finish warranty*	15 year finish warranty*	15 year finish warranty*	All purlins and tubular members are sealed
					15 year finish warranty*

*Limited prorated frame finish warranty

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