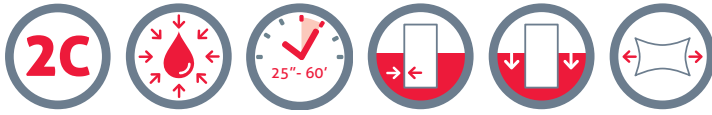


AP SoilGel 200

AP SOILGEL 200 IS A THREE-COMPONENT, WATER-SWELLING ACRYLATE HYDROGEL.



DESCRIPTION

AP SoilGel 200 is a three-component, water-swelling hydrogel based on acrylic monomers that cures to an elastic product.

ADVANTAGES

- Very low shrinkage.
- 40 cps mixed viscosity.
- Adjustable set time with varied quantities of SP B-component.
- Non-flammable.
- No acrylamide.
- Durable in wet and dry conditions.

FIELD OF APPLICATION

- Consolidate soil and prevent erosion around floors, walls, etc.
- Curtain grouting and soil stabilization.
- Crack injection.
- Below grade expansion joints.

APPLICATION

Note: the following are a few typical application descriptions. In case of other jobsite parameters, please contact our technical department.

PRELIMINARY ANALYSIS

Check if the site allows the gel to be kept moist at all times. Below grade injections are recommended. Make sure the movement of the water table over time is not too big.

PREPARATION OF THE SUBSTRATE

Clean the surface and remove all alien debris. For expansion joint injections – if possible – make sure that the surfaces of the expansion joint are clean and free from oil.

Drill the necessary injection holes and install appropriate packers. For screen injections, a matrix grid of appropriate size has to be observed (typically 50 by 50 cm).

For crack or joint injections drill into the crack or joint under a 45 degree angle.



For soil injections, install the correct type of injection ports; these can be strainer pipes.

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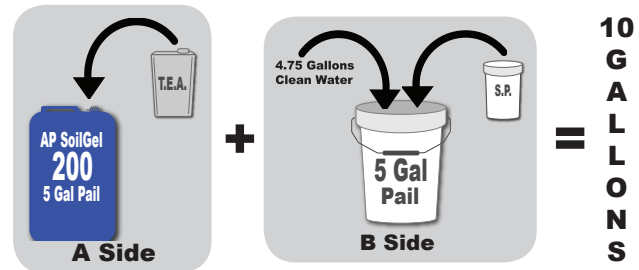
PREPARATION OF THE PRODUCT

Mixing

The A2 (TEA) container is emptied completely into the A1 (AP SoilGel 200) container and mixed for approx. 3 minutes.

The B-component (SP) is poured into a clean 5 gallon pail with 4.75 gallons of clean water. Mix for 3 minutes.

Different pot-lives can be achieved depending on the amount of SP and the temperature.



Use 2 component positive displacement pump. All wetted parts must be stainless steel or plastic.

Set time depending on quantity of SP and temperature:

	3.53oz	7.05oz	17.64oz	28.22oz	35.27oz
Temp					
77°F	0:47	0:27	0:17	0:12	0:10
68°F	0:56	0:33	0:21	0:17	0:15
59°F	1:10	0:48	0:27	0:20	0:17
50°F	1:56	1:07	0:37	0:30	0:23
41°F	3:11	1:12	0:40	0:33	0:26

(Amounts based on 44.09lbs A1- and 2.20lbs A2-component)

Use the AP SoilGel 200 retarder for longer reaction times. Pour all the retarder (2.20lbs bottle) into the B side 5 gallon pail with the water and S.P. mixture.

When using AP SoilGel 200 retarder, the quantities of all other ingredients must remain as described above. The mixing time remains 3 minutes.

Pot-life with AP SoilGel 200 retarder, depending on quantity of SP and temperature:

	3.53oz	7.05oz	17.64oz	28.22oz	35.27oz
Temp					
77°F	28:48	10:12	6:44	4:48	3:30
68°F	40:30	15:10	10:20	7:00	5:40

59°F	61:40	24:48	13:24	9:23	7:24
50°F	102:42	40:20	21:36	12:44	11:28
41°F	157:44	60:16	34:16	24:04	19:28

(Amounts based on 44.09lbs A1-component , 2.20lbs A2-component and 2.20lbs retarder)

When performing a curtain grouting or soil stabilization procedure, aim for a reaction time of 2 to 4 minutes for optimal saturation. Extensive testing has proven faster reaction times ineffective due to inadequate soil saturation.

PREPARATION OF THE EQUIPMENT

AP SoilGel 200 has to be injected with a 2 component stainless steel pump. The injection head needs to have a water flushing option in order to rinse the mixing chamber between injection runs. Make sure the pump functions perfectly before starting the injection.

APPLICATION

For Screen Injection

Start the injection at the first injection port at one of the corners. For a matrix grid of 50 X 50 cm inject 20 litre of AP SoilGel 200 per injection hole.

Inject at low pressures. The recommended pressure is that pressure at which the material starts to flow into the soil. Move to the next injection port if:

- 20 liters of AP SoilGel 200 has been injected into the injection port
- Resin starts flowing out from one of the adjacent injection ports
- Build up the screen gradually per row of packers.

After one row of packers, go back to the first packer and inject – if possible 1 to 5 litres more AP SoilGel 200 at low pressure.

For Soil injection

Start the injection at the first injection port on the grid.

Injected the necessary quantity of AP SoilGel 200 into the T&M or Strainer pipe. The necessary quantity depends on the depth of the injection, soil parameters, type of injection port, size of the injection matrix and should be determined by the site engineer.

Inject at low pressures. The recommended pressure is that pressure at which the material starts to flow into the soil.

Move to the next injection port when the required quantity of AP SoilGel 200 has been injected.

REQUIRED TOOLS

AP SoilGel 200 requires a two-component stainless steel pump. The pump head must have a water flushing option for rinsing the mix chamber between injections. Contact Alchemy-Spetic for pump recommendations.

CLEANING AND MAINTENANCE

After the injection, clean the pump with AP Flush 121. If the pump will not be used for several days, flush the AP Flush 121 out of the pump with lightweight motor oil or hydraulic fluid and leave it there until the next usage. Never rinse the pump with water. After injection, remove the packers from the concrete and fill the holes with a fast setting cement or any other appropriate filler material.

COMPLIMENTARY PRODUCTS

SPETEC® TEA 30

SPETEC® SP
SPETEC® GEL REINFORCING AGENT
SPETEC® AG200 RETARDER
SPETEC® PACKERS & ACCESSORIES

ADVICE / FOCAL POINTS

Viscosity

The viscosity of the AP SoilGel 200 injection solution depends on dilution and temperature. This viscosity will remain almost constant up to the setting point.

TECHNICAL DATA

SUBSTANCE DATA OF COMPONENTS:

Component	Consistency Colour Odour	Specific Density (68°F)	Dynamic Viscosity (68°F)
Comp. A1	liquid purple characteristic	approx. 71.79lbs/ ft3	approx. 20cps ASTM D4878-98
Comp. A2	liquid colourless amine-like	approx. 69.92lbs/ ft3	approx. 280cps ASTM D4878-98
Comp. B	solid white odourless	approx. 161.69lbs/ft3	Bulk density (68°F) approx. 71.79lbs/ft3

MIXTURE OF A- AND B-COMPONENT:

Processing temperature*	41 - 104°F	substrate temperature
Viscosity of mixture (68°F)	approx. 3-4cps	ASTM D4878-98

REACTION DATA AT 68°F:

Pot-life **	9s - 7min	DIN EN 14022
Final curing **	2 - 20min	

PROPERTIES AFTER CURING:

Consistency	soft-elastic	
Colour	purple	
E-modulus	approx. 37.70psi	DIN EN ISO 527-3
Tensile strength	approx. 5.80psi	DIN EN ISO 527-3
Elongation at break	approx. 510%	DIN EN ISO 527-3
Water absorption	approx. 100-150%	DIN EN ISO 62

* The declared range of temperature complies with our recommendations. Generally, the product reacts even at very low temperatures (from experience down to approx. 5°F) or distinct higher values than +104°F. Admittedly, problems might occur, which are not directly related to the properties of the product. At sharp frost the air line of the pump might freeze or even present ice inside the structural element to be sealed can cause difficulties. At temperatures above-average too short reaction times can arise, which prevent an entire and successful filling of the injection area. Beside that it might happen that the activated A-component at very high temperatures starts curing even without addition of the B-component, which results in a blockage of the injection pump.

** The indicated times are reached through different quantities of B component and AP SoilGel 200 Retarder.

CONSUMPTION

Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete slab or wall, presence of voids in and around the concrete etc.

PACKAGING

AP SoilGel 200 is supplied in the following packages:
A1-component 5 gallon, A2-component 1 quart plastic bottle,
B-component 1 quart plastic tub (2 lbs).

Larger packaging on request.

STORAGE AND SHELF LIFE

AP SoilGel 200 can be kept for 6 months in the intact original package if stored away from light or sunlight and at a temperature between 32°F and 86°F. Spetec T.E.A. can be kept for 12 months in the intact original package if stored away from light or sunlight and at a temperature between 32°F and 86°F. Spetec S.P. has an unlimited shelf life if stored dry in the intact original package.

SAFETY PRECAUTIONS

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations. Read the relevant Safety Data Sheet before use. Safety Data Sheets are available on www.alchemy-spetec.com

When in doubt contact Alchemy-Spetec Technical Service.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. READ MATERIAL SAFETY DATASHEET PRIOR TO EVERY USE.