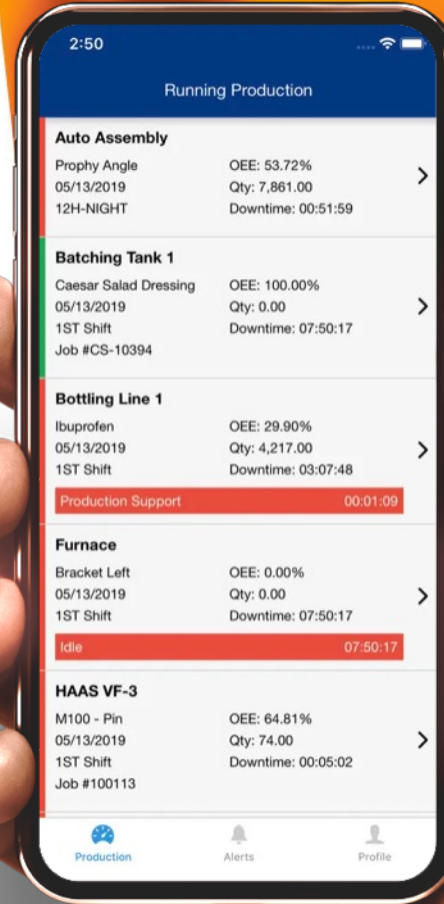




System Updates Training



*"If you can't measure it,
you can't improve it."*

- Lord Kelvin

Overview

- Manual Process Data
- Process Data History
- Operator & Labor Tracking
- Editing Production Runs
- Import/Export from Schedule Kanban Boards
- Direct link to scoreboards

Manual Process Data

Speed, Feeds, Flow Rates, Measurements and more.

Manual Process Data Features

- Assign data to be collected to each machine
 - Works like scrap and downtime codes
 - Follows the hierarchy
- Support for different data types
 - Numbers, dates and text
- Enter directly from the operator screen

Setup Process

- Administration -> Process Data Metrics
- Add Categories
- Add Metrics
- Assign Process Data to Facilities, Departments and/or Machines

Manual Process Data Demo



Operator Tracking

Track which jobs, machines, lines an operator worked on

Operator Tracking Features

- Clock in/out with employee id
- Barcode support
- Multiple operators on a single production run
- Single operator on multiple production runs
- Analyze operator performance
 - Still a work in progress



Process

- Administration -> Users
- Add Employee IDs for each user
- Clock In/Out on the operator screen



User ID Setup

General **Settings**

User Settings

View on Navbar
Choose machines or cells that are shown on navigation bar when the user is logged in.

P10 Press × Bottling Line 2 ×
Haas VF-3 ×

Default Home Page
Choose which page the user sees when they login.

Dashboard ▾

Language
Choose a language to override the default language for this user.

Use Company Default ▾

Employee ID
Enter the user's employee ID. This is optional and only used for reference.

12345

Enable Email Alert Notifications
If enabled, alert notifications assigned to this user will be sent to the user's email address. The user must have a valid email address to receive email notifications.

ON

Enable Browser Alert Notifications
If enabled, alert notifications assigned to this user will be sent to the user as browser notifications. The user must be logged in to the application and allow browser notifications from this web site.

ON

Operator Tracking Demo

Production Run Edit

Edit Job Numbers, Parts, etc

Features

- Change the following
 - Production Date
 - Shift
 - Work Order
 - Only if scheduling is turned on
 - Part
 - Works with co-parts
 - Works with line configurations
 - Job Number

Setup Process

- Go to History
- Search the record to edit
 - The production run must be stopped
- Edit
- Save
- An email will be sent when the process is complete

Edit Demo

Import/Export from Kanban

Finally ;)

Questions?