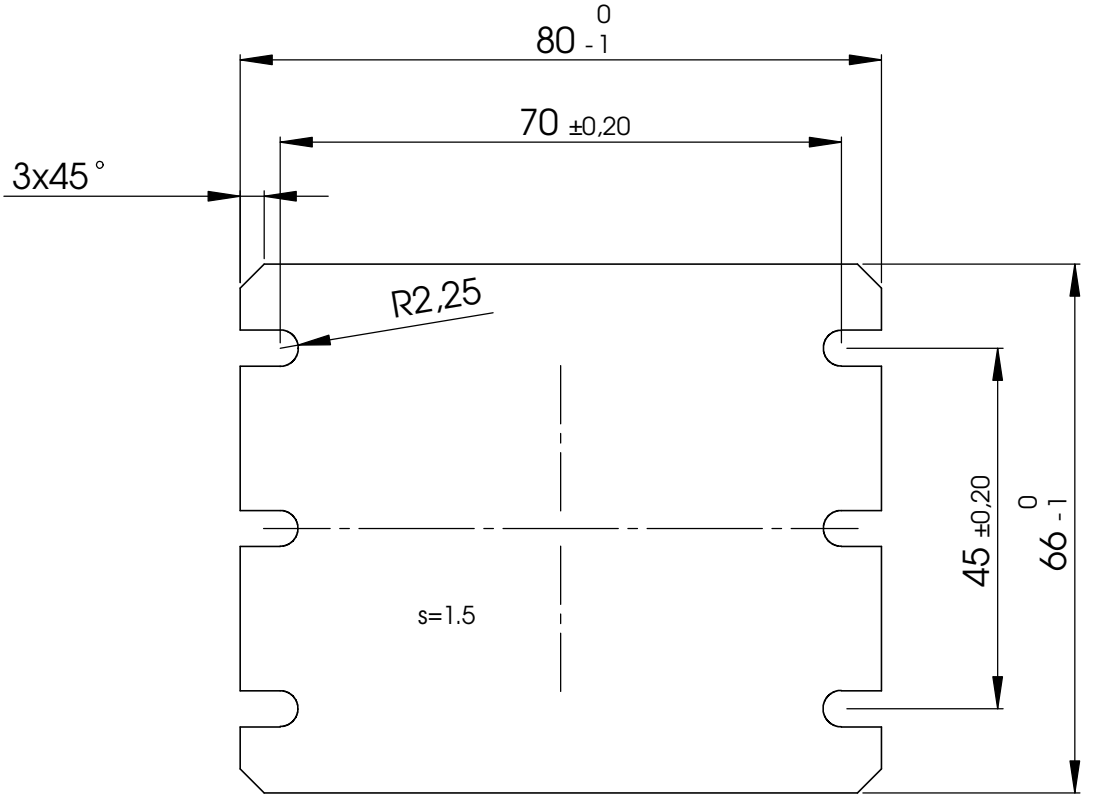
80 0 -1
70 ±0,20
3x45°
R2,25
45 ±0,20
66 0 -1
s=1.5